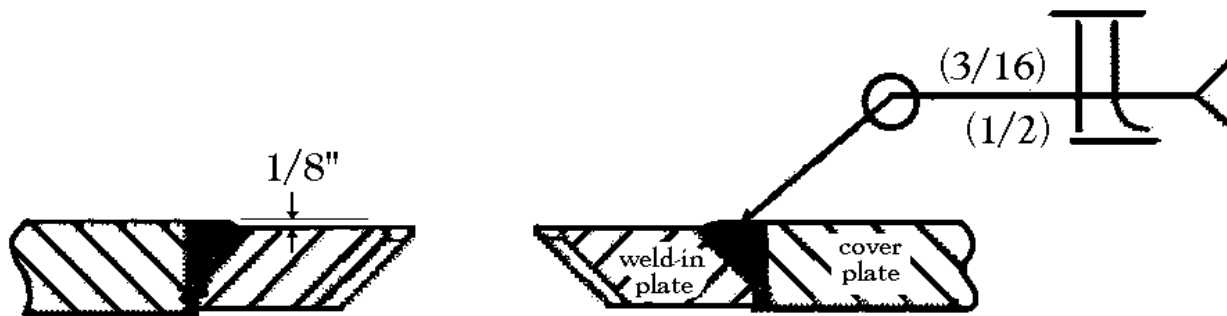


LOCK-N-LIFT #500B WELD-IN PLATE WELDING INSTRUCTION SHEET



SECTION A - A

WELDING INSTRUCTIONS

- A. Burn hole in cover plate 4-5/8" X 4-5/8" in desired location. Hole must be 1/8" larger than weld-in plate or it could buckle from expansion during welding.
- B. Insert weld-in plate 1/8" below top surface of cover plate. This helps ensure that all cover plates will stack one upon another.
- C. The weld should penetrate both the cover plate and weld-in plate. If welded properly, the weld should be 1-1/2 times stronger than the weld-in plate itself.
- D. Recommend welding be done by a certified welder.

